

5

Date: Monday, 1/28/2008 12:00:59 PM  
 User: Kim Johnston

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : STROBE POWER SUPPLY RELOCATION  
 Job Number : 37028  
 Estimate Number : 12033  
 P.O. Number :  
 This Issue : 1/28/2008 S.O. No. :  
 Prsht Rev. : NC Part Number : DSI9279011  
 First Issue : / / Type : SMALL /MED FAB Drawing Number : D3246 REV A1  
 Previous Run : 36936 Drawing Revision : A1  
 Material :  
 Due Date : 1/30/2008 Qty: 2 Um: Each  
 Written By :  
 Checked & Approved By : 08 01 28  
 Comment : Est. B 04.06.16 Changed rivet & added c'sink KJ/RF  
 Est Rev:C Now On Waterjet 06-06-22 JLM

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Issue Traveler

Note: To be made in multiples of 5

Photocopy bluefile and create labels as per PPP DSI 9279-011 CHG001

508/02/15

2.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0 D3246041 Mounting Bracket



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Mounting Bracket

Pick: Packing Kit

(Note: D3246-1 is on BOM as material from Step 3)

Qty Part Number Description Batch  
 1 D3246-041 Mounting Bracket Assy 36935

10

4.0 AN960JD10 Washer



Comment: Qty.: 4.0000 Each(s)/Unit Total : 8.0000 Each(s)

Washer

Pick : Packing Kit

Qty Part Number Description Batch

4 AN960JD10 Washer M106/67

PC 5/2/15 (2)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: A Date: 08/02/19  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Job Number: 37028

Part Number: DSI9279011

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

MS27039107

Screw



Comment: Qty.: 4.0000 Each(s)/Unit Total : 8.0000 Each(s)

Screw

Pick: Packing Kit

Qty Part Number Description Batch

4 MS27039-1-07 Screw

M18055

8/2/19 (2)

6.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

50810219 (42)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP DSI 9279-011

8/2/19 (2)

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

10810119 (2)

Job Completion



# Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

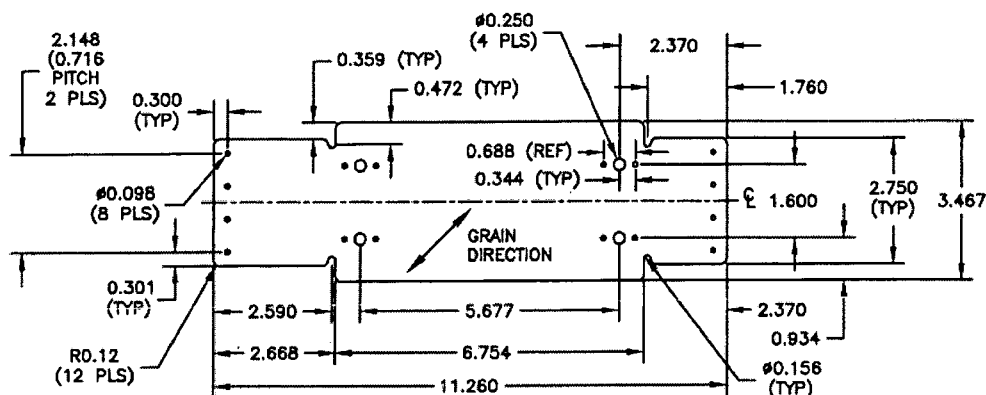
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

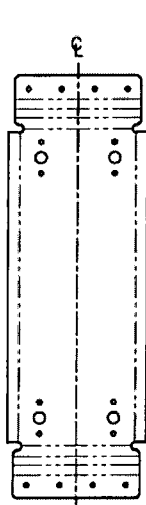


DESIGN JT	DRAWN BY JT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED JH	APPROVED JH	DRAWING NO. D3246	REV. A SHEET 1 OF 1
DATE 04.04.21		TITLE MOUNTING BRACKET	SCALE 1:4
A	04.04.21	NEW ISSUE	
AI	<del>JT</del> 04.06.16	CHANGE RIVET; ADDED C'SINK	

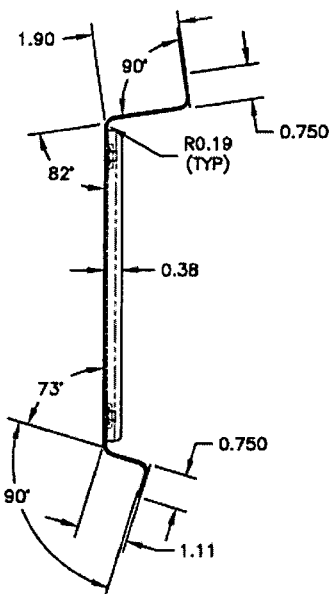
RELEASED  
04.05.07 JH



D3246-1 FLAT PATTERN



D3246-1 BEND DETAIL



D3246-041 ASSEMBLY

NOTES:

- 1) MATERIAL: 2024-T3 (QQ-A-250/4) 0.050 THICK (REF. DART SPEC. M2024T3S.050)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010

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This Issue	: 1/28/2008 S.O. No. :	Drawing Number	: D3246 REV A1
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / / Type : SMALL /MED FAB	Drawing Revision	: A1
Previous Run	: 36936	Material	:
Written By	:	Due Date	: 1/30/2008 Qty: 2 Um: Each
Checked & Approved By	: <u>08 01 28</u>		
Comment	: Est. B 04.06.16 Changed rivet & added c'sink KJ/RF Est Rev:C Now On Waterjet 06-06-22 JLM		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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Comment: DOCUMENT CONTROL

Issue Traveler

Note: To be made in multiples of 5

Photocopy bluefile and create labels as per PPP DSI 9279-011 CHG001

2.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Pick Packing Kit

**REFERENCE ONLY**

3.0	D3246041	Mounting Bracket
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Mounting Bracket

Pick: Packing Kit

(Note: D3246-1 is on BOM as material from Step 3)

Qty Part Number Description Batch

1 D3246-041 Mounting Bracket Assy

4.0	AN960JD10	Washer
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Comment: Qty.: 4.0000 Each(s)/Unit Total : 8.0000 Each(s)

Washer

Pick : Packing Kit

Qty Part Number Description Batch

4 AN960JD10 Washer